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Yumemigaoka Factory 3-2-25, Kishino-oka-cho, Kishiwada City, Osaka 596-0817, Japan

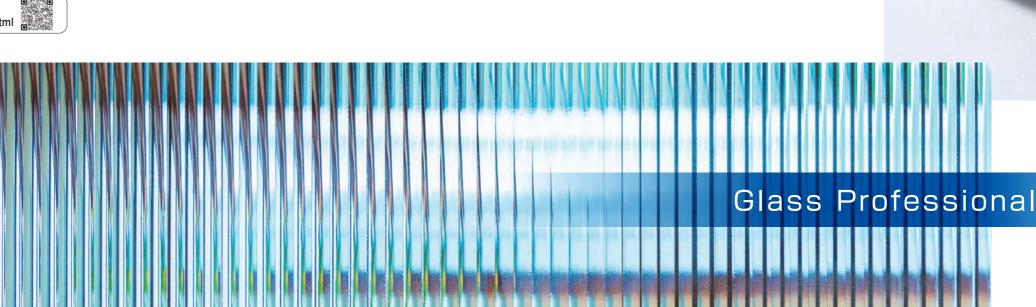
Phone: +81-72-489-3877 Fax: +81-72-489-3878

URL for MATSUNAMI GLASS IND., LTD.

https://www.matsunami-glass.co.jp

URL for FINE GLASS business segment https://www.matsunami-sp.com/customers.html





Fine glass technology





MATSUNAMI GLASS IND., LTD. 180-years-long tradition and innovation

As Glass Professional



History

Touemon MATSUNAMI started thin glass manufacturing in Izuminokuni (current Izumisano City).







Started thin glass mirror production

1877 Toshimichi OKUBO, as Minister of Home Affairs, bestowed us with the " Kamonshohai" medal at the first Japanese National Industrial Exhibition in 1877.



- Moved our head office and factory to Kishiwada City.
- Started cover glass slips production for microscope specimens first in Japan 1904
- 1905 Started glass slides production for microscope specimens
- 1908 Started cover glass slips export to USA
- 1931 Japan Industrial Association awarded us for industrial trade contribution.
- 1944 100th anniversary
- Built our head office and factory in Shimomatsu-cho, Kishiwada City 1948 Established Matsunami Glass Ind., Ltd with reorganization of Matsunami Glass manufactory (With a capital 5 Mil. JPY) Sadao Matsunami took office as a President.
- Capital increased to 10 Mil. JPY
- 1963 Certified JIS authorized manufacturer
- 1964 Started Tokyo branch Received certification as an export-contributing company (certified for consequence 8 years)
- Started glass production for electronics industries
- Built a new head quarter building and installed corporate identity system 1984
- Capital increased to 90 Mil. JPY 1985
- 1987 Akira Matsunami took office as a President. Started the production at the 2nd factory
- 1988 Established Matsunami Trading Co., Ltd.
- 1994 150th Anniversary
- Established the incubation research facility in the Technology 1996 Research Institute of Osaka Prefecture
- Built a new main factory and started the production
- Launched business of support system for pathology & cytology 1998
- Certified ISO 9001 1999

Certified ISO 14001 in 2003, certified ISO 13485 in 2013









Expanded the main factory and capability Established R&D laboratory

Certified 14001

Awarded the first prize of "Excellent Company of OSAKA" award in craftmanship and manufacturing Established Izumi factory and started micro lens array production



Selected as one of KANSAI 2011 Monozukuri Genki Kigyo 100 (100 vital manufacturing companies

in Kansai area) by METI Kansai

Established Matsunami Glass USA in Washington state, the United States of America Certified ISO 13485



Participated in Japan Business Federation (Keidanren)

Awarded 'Excellent 100-year Company Award' at the 3rd 100-year company commendation Selected to one of 'Companies Driving Regional Growth'



Certified IATF 16949 as automotive industry quality management system Established Yumemigaoka factory





Selected to the Vibrant HABATAKU Small and Medium Enterprises 300 program for FY2020 promoted by METI Announcement of Partnership Building Declaration

Akira Matsunami was bestowed 'The Order of the Rising Sun'. Awarded the excellent company in Kinki area of '55th Good Company Award' promoted by the Medium and Small **Business Research Institute**

Hiroyasu Yasuhara took office as a President Health & Productivity Management Outstanding Organization (certified from 2019 consecutively)

2024 180th Anniversary



Matsunami Glass Ind.,Ltd: Expo 2025 Osaka, Kansai Signature Pavilion "null2



General information

Matsunami Glass Ind., Ltd.

President Hirovasu Yasuhara

Established Founded

Business area Microscopy cover slips, Microscopy slide glass, Glass for medical / physical chemistry,

> Support system for pathology & cytology, Substrate glass for display, Glass for general electronics industries, Precisely processed glass for optical parts application, Precise vapor deposition and any other coatings,

Chemically strengthened glass, Thermoformed glass

Address Headquarter and main factory: 2-1-10 Yasaka-cho, Kishiwada City, Osaka 596-0049, Japan

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Phone: +81-72-489-3877 Fax: +81-72-489-3878

MUFG Bank, Ltd., Main banks

> Sumitomo Mitsui Banking Corporation, The Senshu Ikeda Bank, Ltd.

Japan Business Federation (Keidanren)

Osaka Glass Manufacturers Association GLASS MANUFACTURERS' ASSOCIATION OF JAPAN (GMAJ)

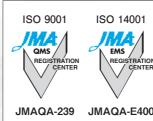
Osaka Chamber of Commerce and Industry

Osaka Medical Device Association

The Kishiwada Chamber of Commerce & Industry Affiliates Matsunami Trading Co., Ltd.

Matsunami USA Corporation

Management system









We are certified three quality management systems and one environmental management system. We are always maintaining and improving these management systems to supply safe and secured products qualified.

Factory

Registration scope

Design, Development, Production and Sales of Glasses for Medical use and Glasses for Optical. Electric and Electronic use

Registration scope

Design, Development, Production and Sales of IHC adhesive slide

Registration scope

Manufacturing of cover glass and glass substrate for optical, electric and electronic use

We are providing truly valuable products that will be useful even in the future.

MATSUNAMI GLASS wants to be a supportive company that solves customers' issues. We will also strive to become an 'Only-One' company that can supply necessary products for the next generation

Our motto for business innovation is "S·L·I·M".

Speed — Adopted environmental changes speedily

Lowcost — Implement cost reduction continuously

Innovation — Innovative technical development with various viewpoints

Mind — Motivate all employees cheerfully

Our concept

- Small lots
- Short term delivery
- All process in-house /
 Enable to use various materials
- Construct glass composition and melt them

Various processing

Glass composition

Nano-processing / Imprinting

Cutting

Thin film coating

Never stop doing technical innovation

Edging & Chamfering

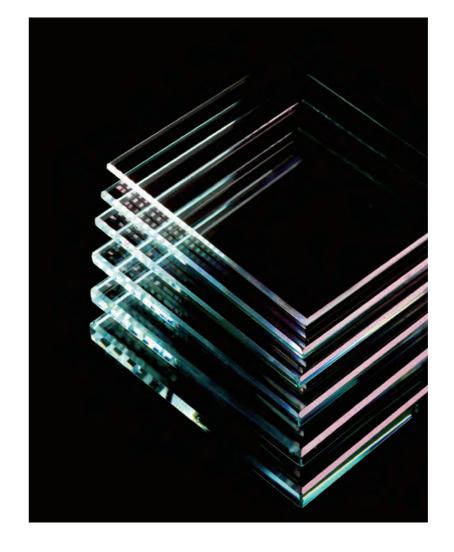
Thermoforming

Polishing

Surface treatment

Printing

Washing





INDEX

• Who is MATSUNAMI GLASS ?	01~04
 Application 	05~10
Automotive interior cover glass	<u> </u>
Semiconductor packaging —	<u> </u>
cover glass	
Ultra thin glass (UTG)————	<u> </u>
Cover glass for line sensor ——	 06
Glass for industrial application	 06
Various shaped glass ————	
Molten glass in-house ———	07
IR absorption glass (IR series)	07
Visible light absorption glass	07
(LG series)	
IR transparent glass (CT-6)	07
Solid-state electrolyte ———	08
Lead free glass seal —————	08
Imprinting technology ———	09~10
Technical introduction	11~16
Procurement of raw glass / —	11
Glass composition	
Glass melting	11
Glass processing technology —	12~15
Cutting / Edging & Chamfering	g 12
Polishing / Coating	13
Chemically strengthen /	14
Thermoforming	
Washing / Inspection ·	15
Inspection facility —————	16
Glass specification	17~18

Fine glass technology

Automotive interior cover glass

Page 12 : Cutting / Edging & Chamfering

Page 14: Chemically strengthen / Thermoforming

Fine glass technology

→ Page 15: Washing / Inspection

Functional displays are spreading to various automotive parts, not only as navigation system.

At the same time, high resonance and high reliability are also required very much, so that application of glass is spreading. Many applications, including HUD, sensor, for automotive segment are requesting to use glass much more.

We can produce not only various shaped glass but also chemically strengthened glass and printed glass and so on.





Technology related



Page 12 : Cutting / Edging & Chamfering Page 13 : Coating

Semiconductor packaging cover glass

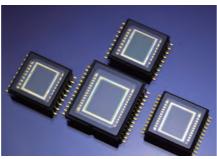
Technology related

→ Page 15 : Washing / Inspection

High dimension precision and external appearance are required to semiconductor package application. We have a lot of experience for this application. Laser Diode is being used at various application like optical communication, laser printer, optical receiver and so on. Any packages for laser diode are using glass cover precisely processed to protect from external conditions. And, our processing technology is also being utilized as lid glass for image sensor cover.







Ultra thin glass (UTG)

Technology related

 \rightarrow Page 12 : Cutting

We can cut $30\mu m$ thin glass with less cracked edge through our special glass cutting method. When it is bent, less broken happen. This technology can be applied to the main process to produce foldable smartphone.





Cover glass for line sensor

Technology related

Page 12 : Cutting / Edging & Chamfering

→ Page 13 : Polishing / Coating

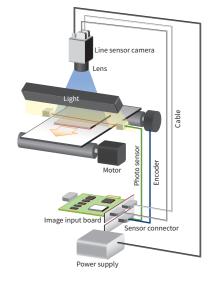
We can supply various glass products for line sensor used in card reader, banknote reader, multifunctional printer, copy machine, facsimile and so on.

We can supply specially processed cover glass like surface treatment to reduce wear or deterioration by paper or plastics.

We can select suitable materials and supply coated products following with customers' requests.







Glass for industrial application

Technology related

Page 12 : Cutting / Edging & Chamfering

→ Page 13 : Polishing / Coating

High dimensional accuracy, reliability after processing and durability are required to glass products which are being utilized on test equipment designed for using in severe circumstances and / or for storage devices in the data center.





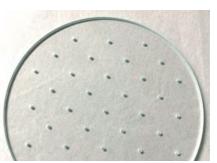


Various shaped glass

Technology related → Page 12 : Cutting / Edging & Chamfering

Our laser cutting facilities can not only do straight cutting but also do any kinds of shaped cutting.

At the same time of cutting, holes, vias and ditches can be processed, so that we can answer for various enquiries.





Application® Application ● Application ● Fine glass technology

Molten glass in-house

Glass through our own molten process and composition design with our original know-how We can supply various glass materials for not only industrial markets but also optical market.

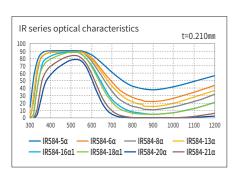
IR absorption glass (IR series)

Technology related

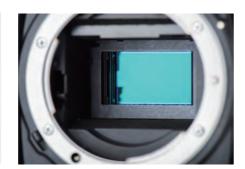
→ Page 11 : Procurement of raw glass / Glass composition → Page 13 : Polishing / Coating

IR series have high transparency with visible light wavelength and high absorption with IR wavelength.

IR series are being adopted to correct colors for image sensor with smartphone, digital camera, surveillance camera and automotive devices. We can design spectral characteristics to meet the requirement of image sensor with the glass thickness requested, addition to those in our catalogue. We have experienced to produce 0.20mm to 3.00mm thickness IR series.





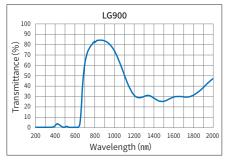


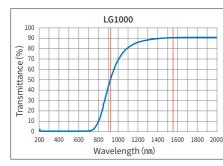
Visible light absorption glass (LG series)

Technology related

Page 11: Procurement of raw glass / Glass composition Page 13: Polishing / Coating

LG series have high transparency with near IR wavelength and high absorption with visible light. LG series are good to be applied as cover glass for LiDAR because of low angular dependence, and lead-free composition to meet environmental requirement.







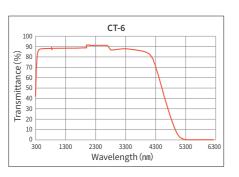
IR transparent glass (CT-6)

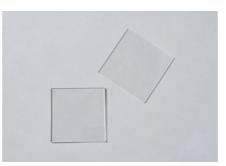
Technology related

Page 11: Procurement of raw glass / Glass composition Page 13: Polishing / Coating

CT-6 has good transmittance with mid-IR wavelength which silicon has less transmittance.

CT-6 is good for application as IR camera and night vision device, because of its good shape stability by low expansion coefficient.





Solid-state electrolyte

Technology related

→ Page 11 : Procurement of raw glass / Glass composition

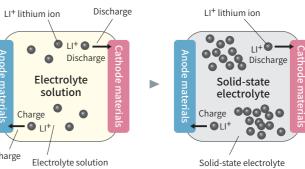
Solid-state electrolyte is the essential material to make solid-state battery safer and to increase energy density.

We can supply mainly oxide type solid-state electrolyte, which is produced with melting method, and which is good for mass production and homogeneity of composition. We will design composition, particle size and so on to meet customers' requests.



Conventional lithium ion battery

um ion battery Solid-state battery



Advantage of solid-state battery

solid state battery

Improve safety
 ☆ No electrolyte solution

→ No leakage / No flammable

Thermal stability

Rapid charging





Mobile devices

Smartwatc

Lead free glass seal

Technology related

→ Page 11: Procurement of raw glass / Glass composition

We can supply various glass, which has different expansion coefficient with low to high working temperature.

And we can adjust expansion coefficient to meet customers' requests. Our glass doesn't include harmful materials like lead.

[A80, E67-11, E67-12, CM-0T]

A80 application examples

Welding aluminum, steel and stainless steel

Welding Kovar

Welding Kovar

E67-12 application examples

Welding heat-resistant borosilicate glass equivalent materials

CM-T application examples and

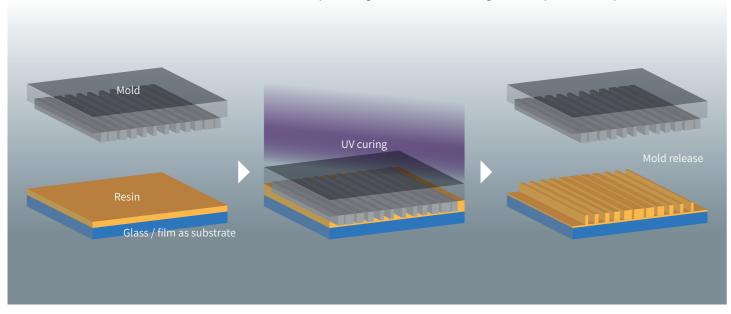
☐ glass equivalent materials ☐ Welding Kovar materials ☐ and alumina

Products	A80	E67-11	E67-12	CM-0T		
Expansion coefficient α [10-7/°C]	123 (100/200) 126 (100/250)	36 (100/300) 48 (100/420)	21 (100/300) 30 (100/450)	53.4 (100/300) 56 (100/400)		
Working temperature (°C)	340°C∼	550°C∼	600°C∼	1000°C∼		
Transition point Tg [°C]	288	416	452	715		
Deformation point At [°C]	312	443	483	780		
Softening point Ts [°C]	320	500	550	900		
Materials to be weld with	Aluminum, steel and stainless steel	Kovar equivalent materials	Heat-resistant borosilicate glass equivalent materials	Kovar and alumina		
Composition type	TeO2-V2O5	TeO2-Bi2O3 type	TeO2-Bi2O3 type	SiO2-AL2O3		
RoHS regulated substances / Halogenated substances (Pb,Hg,Cr(VI),Cd)	nated substances Not contained					
Characteristics	Welding under 400°C temperature	Welding low expansion coefficient materials under low temperature	Welding low expansion coefficient materials	Without B2O3 for MLCC, LTCC application		

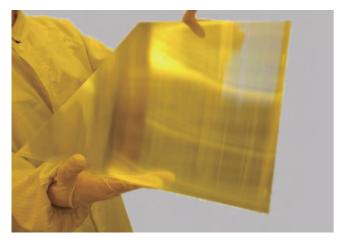
Application® Fine glass technology

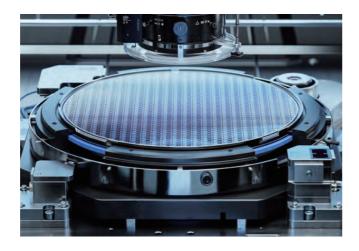
Imprinting technology

Nano-micrometer structure will be constructed directly on the glass substrate with high accuracy and stability.



Characteristics

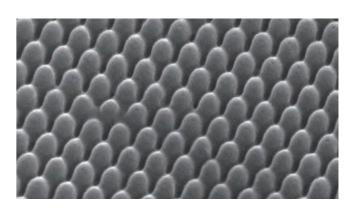




- $\bullet \ \ \text{Hybridized structure of glass with durability and stability, and easy processed resin}$
- \bullet Better stability for thermal condition compared with all resin structure
- Ability to select various glass (thickness and so on) as for substrate. Available to imprint on plastic films
- Ability to control optical characteristics like refractive index for resin

Major structures





- Pattern designing : Nanometer structure (moth-eye, DOE, meta-surface etc.)

 Micrometer structure (lens array, cylindrical, hexagon, square, round shape, random patterning etc.)
- Processing accuracy: < 100nm
- Refractive ratio: Approx. 1.4~1.9
- Surface roughness: Ra<10nm
- Substrate: various glass, plastic film (0.1mm thickness -)
- Maximum size: Approx. 400×400mm
- Reliability test: 85°C×85%_1000hr −40°C⇔85°C_1000cycle

Applications and examples









10

- Micro optical lens for Spatial Reality Display
- Micro lens for optical tele-communications
- Micro lens array for AR-HUD
- Moth-eye structure for anti-reflective application
- Micro fluidic devices
- 3D sensing method
- DOE (diffractive optical element)
- Meta-lens / Meta-surface / Meta-materials etc.

Procurement of raw glass / Glass composition

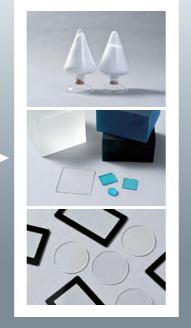
We can handle all processes from raw material procurement to inspection / delivery in-house. We can produce the processed glass with original glass made in-house, which we design the composition to meet customers' requests.









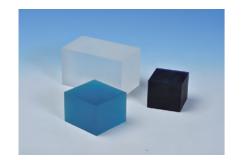


Glass melting

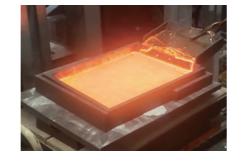
We can supply high quality, stability and homogeneous glass because of high temperature melting.

We can meet customers' various requests, like block forming with small lots and short delivery terms.

These melting process can deliver our oxide type solid-state electrolyte.







Glass processing technology

Cutting

We have a lot of cutting machines which can cut glass straight or various shape
We can cut various glass for various sizes and shapes with customers' requests.
Our thinnest thickness to be cut is 0.03mm (30µm) * Sizes and shapes depend on glass items and thickness.

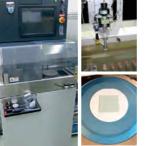


Cutting technology of 30µm thickness

0.03mm thickness glass can be bent without particular treatment after our special cutting



Size: 1100×1300mm (maximum)
Thickness: 0.03mm ~ 8.0mm

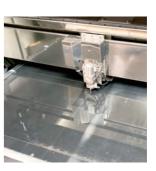


Minute processing (Dicing-Water-jet cutting machine)

Appropriate process for high accurate products like semiconductor wafers

Minute processing

Size: φ150mm (maximum)
Thickness: 0.2mm ~ 5.0mm



Scriber cutting (straight / free shape)

Round shape (ϕ 6.0mm \sim) and free drawings will be available.

Free shape cutting

Size: 730×920mm (maximum)
Thickness: 0.03mm ∼ 4.0mm



LASER cutting (external shape and hole design)

External shape and hole are simultaneously processed with multi-laser head equipment.

Simultaneous processing

Size:920×920mm (maximum) Thickness:0.3mm ∼ 6.0mm

(Maximum 10mm is available on straight cutting.)
* It depends on glass material.

Edging & Chamfering

Double edgers for rectangle shapes and CNC facilities for various shapes

W edger (Double edger)



• Chamfering for rectangle shapes (C shape / R shape) Size: 130×130mm (minimum) 650×550mm (maximum) Thickness: 0.4mm ~ 2.8mm

CNC edge chamfering machine

.....









- Available for free shape cutting to utilize various machines
- Available for 25×25 mm $\sim 560 \times 1100$ mm
- Diamond tool processing technology can deliver high quality and accurate chamfering

Fine glass technology

Fine glass technology

Technical introduction

Technical introduction

Technical introduction

Technical introduction

Technical introduction

Technical introduction

Polishing

Generator



We firstly grind the glass surface with generator to adjust the glass thickness.

Maximum size : φ700mm

Wrapping machine



We make the thickness uniform and polishing with wrapping machine.

Maximum size : φ310mm

Polisher



Polisher can polish glass into the thickness specified by customer and be transparent. High quality polishing as for optical glass is available and can meet the specification required.

Maximum size : φ335mm

Coating

Vapor deposition machine



Spattering machine



Maximum size:

Vapor deposition 260×170mm (R<0.5%)

300×400mm (3 pcs/batch spectroscopy needs to be discussed)

Spattering 101.6×350mm

Minimum thickness: Spattering 0.145mm

Vapor deposition (assist less) 0.1mm (size needs to be discussed.)

External appearance specification: Only 5um~25um defect on single coat product AR + Antifouling function is available to produce with low temperature plasma assist.



Chemically strengthen

Glass will be dipped into the tank filled with potassium nitrate and the ion of glass surface will be exchanged to force compression stress. This compression stress will make glass strong.

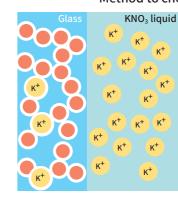
Minimum 25×25mm~Maximum 730×920mm

Normal soda-lime glass will have approx. three times strength, and aluminosilicate glass has approx. five to six times strength compared with non-processed glass through chemically strengthen process.

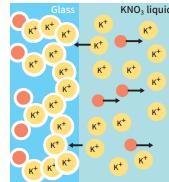
We can customize the treatment to meet customers' requirements and / or applications.

Tank to chemically strengthen

Method to chemically strengthen Glass KNO₃ liquid Glass KNO₄ K+



Temperature condition is controlled under strain point (400°C-450°C) to exchange Na+ (●) by K+ (●).



Size of K+ is bigger than that of Na+. This size difference makes compression stress on the surface, then compression stress makes glass strong.

Thermoforming

3D thermoforming facility



3D thermoforming facility / serial heating machine

Heating glass to softening points and forming glass with mold

Maximum size: W480×D280mm (raw glass dimension before forming)



3D thermoforming facility / Press / Vacuum forming machine





Technical introduction 5 Technical introduction 6 Fine glass technology Fine glass technology

Washing

Implementing high precision washing to meet customers' requests

Deliver glass washed to clean room for inspection directly, so that our products will be delivered to customers without any quality impact

Ultrasonic washing machine



Very fine dirt will be removed by ultrasonic washing. Product size between 1.0mm∼500mm is available.

Brush washing machine



CCD image

inspection equipment

Brush will remove dirt out physically. Product size between 150mm∼550mm is available.

Appearance inspection

Implement high precision inspection to meet customers' requests.

In the clean room well controlled, various inspection process are applied to our products with wider range from certain mm level to FPD size.

Clean room



Clean room class: Less than class 1000

Inspection method

- High-brightness light inspection for micro defects (300,000 lux)
- Microscopy inspection
- Visual inspection with fluorescent lamp (600~8,000 lux)
- Automatic inspection line
- CCD image inspection

High-brightness light inspection (300,000 lux)



Automatic inspection equipment





Inspection facility

In response to each company's requirement, we apply various tests such as environmental test, complicated shape measurement, spectrum measurement to implement quality inspection.

We have various methods to inspect not only our final products but also its production process in order to secure our quality.

Inspection machine / Measurement machine

Instances of measurement

Shape

: Thickness, dimension, deformed contour shape, thread surface, corner, squareness, circle, 3D shape

Surface property : Roughness, waviness, flatness, parallelism, wavefront aberration, contact angle

: Transmittance, reflectance, haze, refractive index(abbe number), glass strain(internal stress) Optical property

Thermal property : Thermal expansion, glass thermal characteristics(softening point, transition rotation, strain point, slow cooling rotation)

Mechanical property : Hardness, breaking strength(bending, falling ball test), strengthening stress(CS/DOL) Reliability test : Constant temperature and humidity test, high temperature, low temperature, heat cycle test

Appearance inspection: Matsunami Master System; only qualified and limited inspectors are allowed to conduct visual inspection for products

such as optical glass, cover glass for camera module.

Meet inspection requirements for 3μm·5μm·7μm·10μm·20μm level defects

Measurement machine



Image / laser (touch proof) **CNC** Dimension machine

Image measuring machine



Laser microscope



Surface shape meter



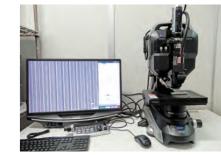
Haze meter



Environmental test machine



Laser interferometer (with G102 analysis equipment)



Microscope

We can also meet your requests in new glass development with reasonable costs through MATSUNAMI original melting process.

Code No. Types/Features Characteristics	Types/Features	Main application	Density	Hardness	Strain point	Annealing point	Transition point	Deformation point	Softening point	Expansion coefficient	Refractive index	Hydrolytic resistance	Dielectric constant	Dielectric loss factor	Young's modulus	Poisson's
			g/cm³	kg/mm²	Ps°C	Ta°C	Tg°C	Td°C	Ts°C	α×10-7/°C	Nd	Na ₂ O mg	ε1MHz	tanδ×10-41MHz		ratio
307	Borosilicate	Steel Nickel sealing	2.56	517	500	530	513	550	689	89	1.521	0.07	7.1	44.3		
Soda-lime	Blue crown / Soda	Substrate	2.50	540	511	554	539	576	740	87	1.515	0.37	7.3	84.0	7.30	0.20
Soda-lime (Low iron)	White crown / Soda	Substrate	2.50	540	512	549	536	571	733	82	1.520	0.37	7.5	86.3	7.30	0.20
B270	White crown / Potassium	Substrate	2.55	542	511	541	533	590	724	100	1.523	0.44	7.0	36.0	7.20	0.23
7622	Soda-lime potassium	Substrate	2.53	505	508	531	526	564	670	120	1.517	1.27	6.0	15.0	5.70	0.29
D263	Borosilicate	Substrate / cover	2.51	590	529	557	557	580	736	72	1.523	0.07	6.7	61.1	7.29	0.21
700	Borosilicate	Kovar welding	2.31	476	483	505	501	545	704	50	1.489	0.30	4.9	24.0	6.30	0.22
709	Borosilicate	CCD cover	2.43	530	531	587	570	615	735	64	1.506	0.08	5.8		7.27	0.22
EAGLE	Alkali free	Liquid crystal substrate	2.37	640	669	722	720	810	971	32	1.507	0.00			7.36	0.23
Tempax	Heat resistance / Borosilicate	Substrate	2.23	488	522	568	562	652	815	32	1.472	0.01	4.7	55.0	6.42	0.22
Silicon	Silicate	Substrate	2.20	560	990	1075	1060	1210	1580	5	1.458	0.00	3.9	0.2	7.42	0.17
LG900	near IR cut filter 905nm	LiDAR application	2.67	520	508	595	573	635	715	84	1.567					
LG1000	near IR cut filter 1550nm	LiDAR application	2.65	500	478	565	548	613	710	80	1.567					
CT-6	mid IR transmittance filter / highly strengthened	IR sensor	3.50	800	815	917	895	956		49	1.657					
S-2	Orange optical filter	Visible light wavelength cut	2.49		452	543	518	572	650	98						
B408	IR cut filter	Correction of color (3CCD)	2.56	380	480	496	491	544	620	98	1.528					
IR5188	Didymium filter	Correction of color	2.66	430	497	528	522	565	638	80	1.529		5.8	2.3	6.30	0.22
IR-584-13α	IR cut filter	Correction of color (Alpha ray protection)	2.68	410	486	587	570	631	665	67	1.527					
IR585	IR cut filter	Correction of color (Thicker type)	2.69	410	497	589	574	622	660	70	1.525					
RG600	IR transparent filter	Bar code application	2.51	520	515	542	531	588	743	89						
ВК7	Optical application	Substrate for evaporation	2.51	520	491	535	559	614	725	71	1.517				9.28	0.26
SFL6	Optical application	Substrate for evaporation	3.37	530	566	579	595	635	677	91	1.805					
8337B	UV transmittance	Cover	2.21	500	439	465	430	490	650	41	1.488					0.22
801	Soda / Aluminum / Silicate	Substrate for DMDM	2.50	510	505	525	512	575	690	107	1.523					
UV2743	Soda / Aluminum / Silicate	Optical wave guide / Kovar sealing	2.34	500	550	585	576	626	710	58	1.496					
K-1	Low dielectric	High frequency application			Worki	ng temperature(900~1000°C)	490	600	700	30			3.9			
BZ5	Lead-free low melting point	Welding	6.46		370	500 (Working point)	417	445	470	 %92						
D-150	Lithium silicate	Substrate for crystallization	2.31	498	432	446	442	477	612	103	1.521	5.70	5.1	35.0		
BZ-5D	Lead-free low melting point	Insulator for sheathed heater	7.10		325	470 (Working point)	350	375	400	112						
Reference				Knoop hardness						* 100~300°C 100~380°C		JIS-R-3502				

^{*} We can provide further information regarding optical / sealing glass series that are not described in the list below.

^{*}We have various types of glass products from industrial application to optical application.